

**Job Description:****Title:** Pattern Finisher

**Job Summary:** Finish models that were made on computer and mechanically controlled machines in a manufacturing plant environment by performing the following duties. Below is a minimal representation of what is expected of a CNC Finisher.

**Job Essential Duties and Responsibilities:**

- Glue up materials for jobs that need to be cut on the CNC machine
- Organize materials received into the department to include but not limited to: wood, tooling boards, adhesives, paints, and sand paper
- Set up rough stock on CNC
- Remove finished models off CNC machine
- Finish work to include sanding, painting, and clear coat models to a 120 finish
- Problem solve and exercise reasonable judgment.
- Visually be able to and have the experience to inspect molds/models and determine issues/solutions
- Report problems to Department Lead
- Follow oral and written instructions and/or direction given by supervisors to complete assigned work projects
- Keep department clean, empty hopper as needed
- This is not a complete list, other duties may be assigned as needed

**Requirements:**

Be on time and at your station ready to work when your shift starts.

**Work Environment:**

Typical manufacturing environment including loud noise levels, heat and dirt; steel-toed shoes and safety glasses are a must

**Physical Demands:**

Must be able to stand, sit and bend for long periods of time

Must be able to lift 50-75 pounds

Physical capability to properly handle tooling and safely set up large pieces